



Basic Knowledge / SOP
Workmanship Technique

Problem

Improvement

OPL- CRWN-019

Description: Removing and replacing handles from side lift up windows.

Removing the handle

- 1 Undo the nut retaining the catch plate and remove the nut & catch plate from the inside of the side lift up window.
- 2 Undo and remove the second nut & washer.
- Using a heat gun gently apply heat around the retaining collar to soften sealant in order to remove the collar.
- 4 Once collar is removed use special pliers to remove circlip (which is retaining the handle in position).
- **5** Remove handle
- 6 Replace new handle Check for correct rotation and locking position prior to re-assembly
- 7 Replace circlip and collar.
- 8 Replace washer and nut note screw nut finger tight only.
- **9** Replace catch plate and nut note screw nut and pinch tight with spanner

















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