



Basic Knowledge / SOP
Workmanship Technique
Problem
Improvement

OPL- CRWN-020

Description: Replace handles on Rear doors

Removing the handle

- 1 Undo the nut retaining the catch plate and remove the nut, catch plate and spring washer from the inside of the rear door.
- 2 Undo the second nut until it is at the end of the screwed portion of the shaft (this will prevent the handle falling out).
- Remove two posi drive screws retaining the inner handle moulding, which will release the handle.
- 4 Remove nut (left on in op 2), remove original handle.
- **5** Before inserting new handle, check correct orientation for opening and closing positions.
- Reassemble handle in reverse order from above and check for correct alignment of latch to latch plate.

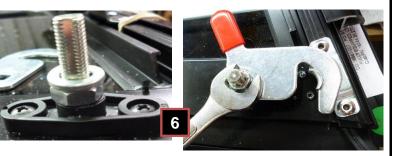












Date: 04.07.2014