



Basic Knowledge / SOP
Workmanship Technique
Problem
Improvement

OPL- CRWN-038

Description: Replacing damaged rubber seal side lift up windows

1 Remove damaged seal



2 Remove residue adhesive with alcohol





3 Apply 3M primer to surface in preparation for new seal C5-55-6074



4 Remove protective tape from seal and stick seal to window frame moulding it around the corners of the frame.





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