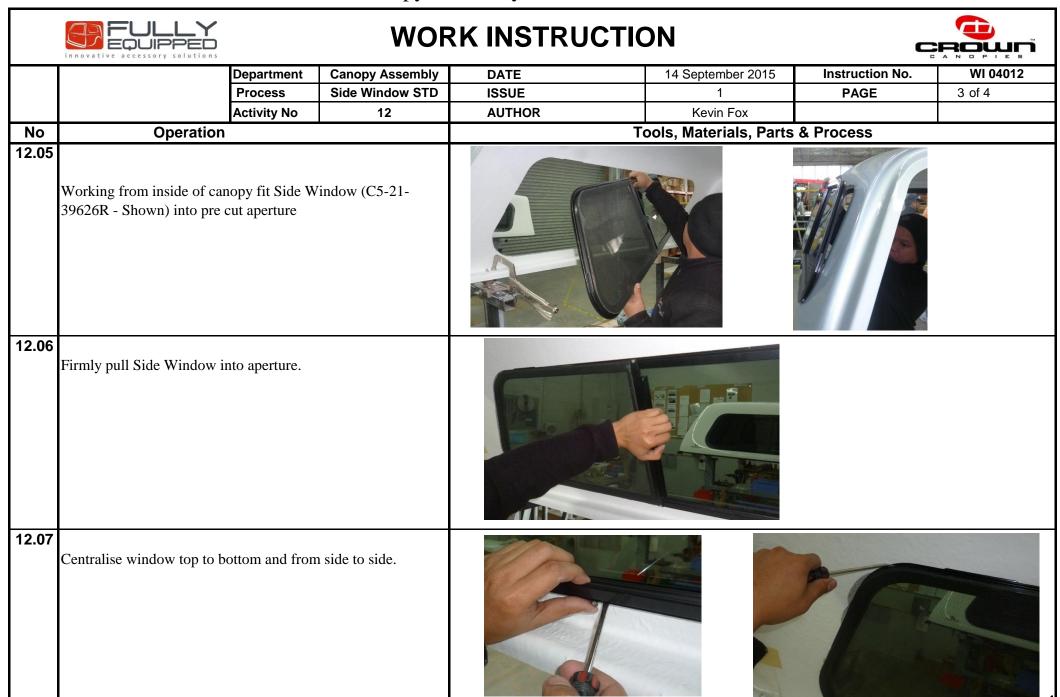
Crown Canopy Assembly - Side Window Installation

WORK INSTRUCTION 14 September 2015 Department **Canopy Assembly** DATE Instruction No. WI 04012 **Side Window STD ISSUE PAGE** Process 1 of 4 **AUTHOR** Kevin Fox **Activity No** 12 No Operation **Tools, Materials, Parts & Process** 12.01 Pneumatic gun + 1/4" socket C5-54-3144 Window Trim Prepare Tools, Materials & Parts: Garnish Clip Special levering tool C5-54-2027148 Window Screw X 20 Alcohol & Cloth C5-54-TAPE-WB Window Sealing Bead C5-21-39626R R/H Side **Sliding Window** C5-21-39626L R/H Side Sliding Window (Not

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WORK INSTRUCTION CAREALLY											
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	innovative accessory solutions	Activity No	12	AUTHOR	Kevin Fox						
No	Operation			Tools, Materials, Parts & Process							
12.02	Select pre-checked Side SI Shown) and remove the ke Attach the Garnish clip (Ca hang keeper plate on hooks	eper plate from 5-54-3144) to to	window ne keeper plate and								
12.03	Wipe down sealing surface with a Alcoho and prepare for Window sealing bead			*							
12.04	Note: Before applying seal a) Check window splice b) If excess caulking is good seal between window breaking sealed joint Apply window sealing bea periphery of window frame	e joint for excess present - Remo frame and can d (C5-54-TAP)	ve excess to ensure a opy without			Note: Ensure adequisealing bead at term	•				

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12.11 Repeat operations 2.02 to 2.09 for opposite side.



	EQUIPPED innovative accessory solutions		WOR	RK INSTRUCTION CARE			CAN DPIES	
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		Activity No	12	AUTHOR	Kevin Fox			
No	Operation	1			Tools, Materials, Parts	& Process		
12.08	Locate & centralise keeper places (see photo) using we Check alignment - adjust a	indow screws (Secure in 2 places to retain keeper plate to window				
12.09	Working from Top Centre photo) screw in remaining gun & 1/4" socket driver			Screw application sequence				
12.10	Once window is fully fitte Sealing Bead ooze. Spray area (where sealing and trim excess sealing be damage canopy	bead is oozing)	with soapy water	Spray with soapy water	Very carefull	y trim to remove excess	s sealing bead	