Crown Canopy Assembly - Badges Decals Applications

WORK INSTRUCTION 30 September 2015 **Canopy Assembly** DATE Department Instruction No. WI 04017 **Badges & Decals** ISSUE **Process** PAGE 1 of 2 17 **AUTHOR** Kevin Fox **Activity No** No **Tools, Materials, Parts & Process Operation** 17.01 Canopy Serial # Prepare Tools, Materials & Parts: Side Badge location jig (reversable) Designed & Manufactured in New Zesland Inspection Serial Label YC-15-DECAL-10 Accessory Solutions Decal - 65mmx30mm YC-15-DECAL-C3 Crown Canopy Logo - Moulded Side Badge YC-15-DECAL-C1 Sticker Dry Fit Decal (YC-15-Crown Rear Door Badge DECAL-DRY) YC-15-DECAL-C4 CANOPY WINDOW IS NOT SEALED This window has been specified as a "Dry Fit" non permanent window installation Crown Rear Door Badge Location Jig

WORK INSTRUCTION



WORK INSTRUCTION CROWLING							
		Department	Canopy Assembly	DATE	30 September 2015	Instruction No.	WI 04017
	EQUIPPED	Process	Badges & Decals	ISSUE	1	PAGE	2 of 2
	innovative accessory solutions	Activity No	17	AUTHOR	Kevin Fox		
No	Operation			Tools, Materials, Parts & Process			
17.02	A) Apply Accessory Solutions Decal - 65mmx30mm (YC-15-DECAL-C3) on the bottom left hand corner of the Canopy B) Record the canopy serial number & apply Inspection Serial Label			A	SE FOLKANIA SE ANTINE SE A	В	
	(YC-15-DECAL-10) on the inside right hand side of the canopy - Ensure good orientation.					37.73431	
	C) Apply Crown Canopy Logo - Moulded Side Badge (YC-15-DECAL-C1) on the left and right hand side of the canopy using the special jig to align the badge.			C	D		
	D) Apply Crown Rear Door Badge (YC-15-DECAL-C4) on the rear door using the special jig to align the badge.						
	E) Put dispatch details in see through pouch and attach on the inside of the rear door bottom right hand side			TOTALO TOTALO	SECONDAY THE PRINCE OF THE PRI	A CABITUM A A CAB	
	F) If any rear door or window is dry fitted apply "Sticker Dry Fit Decal" (YC-15-DECAL-DRY) to the glass						